 <b>DHV VALVE GROUP</b>	<b>MATERIAL TEST REPORT</b> <b>TEST CERTIFICATE</b> ISO 9001:2015, API Q1: 9 <sup>TH</sup> ED				REPORT NO.	M18120428
					DATE	Dec/4/2018
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<b>CUSTOMER</b>	<b>CUSTOMER P.O.</b>		<b>DHV CONTROL NO.</b>	<b>ITEM NO.</b>	<b>LINE NO./CODE</b>	
ALTEK Industrial	ST4148		SO1802034	18	NA	
<b>FIGURE NUMBER</b>	<b>SIZE</b>	<b>CLASS</b>	<b>END TYPE</b>	<b>QTY.</b>	<b>TAG NO.</b>	
B2150F32	6"X4"RB	150LB	RF Flange	20 PCS	NA	
<b>VALVE TYPE</b>	<b>VALVE DESCRIPTION</b>		<b>OPERATE OP</b>	<b>SERIAL NUMBER</b>		
FLOATING BALL VALVE	Two-Piece Body, A216 WCB Body, 316SS Trim, R-PTFE Seat Insert		Lever Op	18022823-18022842		
<b>DESIGN STANDARD</b>	<b>QSL</b>		<b>FIRE SAFE</b>	<b>I.A.W. N.A.C.E.</b>		
API 608-2012	<input type="checkbox"/> QSL 1	<input type="checkbox"/> QSL 2	<input type="checkbox"/> API 6FA, 3RD.Ed	<input type="checkbox"/> NACE MR-0175/ISO15156		
	<input type="checkbox"/> QSL 3	<input type="checkbox"/> QSL 4	<input checked="" type="checkbox"/> API 607, 6TH.Ed	<input checked="" type="checkbox"/> NACE MR-0103-2012		

**SEALING SURFACE AND BASE MATERIAL**

NAME OF PART	BODY	CAP	BALL	SEAT ASSEMBLY	STEM
BASE MATERIAL	A216 WCB	A216 WCB	A182 F316	R-PTFE	A182 F316
FACE MATERIAL	NA	NA	NA	R-PTFE	NA
NAME OF PART	BOLT/STUDS	NUTS	GASKET		
BASE MATERIAL	A193 B7M	A194 2HM	SS+GRAPHITE		
FACE MATERIAL	NA	NA	NA		

**PRESSURE TEST REPORT**

Have been tested good according to API 598 & CSA Z245.15-17 and the purchase order requirements


	SHELL (HYDROSTATIC)	SEAT CLOSURE TESTING				OTHER
		H.P. CLOSURE (HYDROSTATIC) <input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> OPTIONAL		L.P. CLOSURE (AIR) <input checked="" type="checkbox"/> REQUIRED <input type="checkbox"/> OPTIONAL		
		UP STREAM	DOWN STREAM	UP STREAM	DOWN STREAM	
PRESSURE ( PSIG)	450	325	325	80	80	NA
DURATION (Minutes)	5	5	5	5	5	NA
RESULT	GOOD	GOOD	GOOD	GOOD	GOOD	

**OTHER INSPECTION**

	DIMENSION	MARKING	PAINTING	PACKAGE	FUNCTIONAL	VISUAL	OTHER
RESULT	GOOD	GOOD	GOOD	GOOD	GOOD	MSS SP-55-GOOD	NA

We hereby certify that valves listed above were manufactured, tested and inspected in accordance with the applicable valve standards and other requirements designated in the purchase order. The information contained in this report is true and correct to the best of our knowledge.

WITNESSED BY:

  
**DHV Industries, Inc.**  
 3451 Pegasus Drive  
 Bakersfield, CA 93308. U.S.A  
**Terry Gonsman**  
 Quality Assurance Manager

This certificate is in compliance with EN 10204 3.1.





DHV VALVE GROUP

# MATERIAL TEST REPORT MILL CERTIFICATE

ISO 9001:2015, API Q1: 9<sup>TH</sup> ED

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CUSTOMER	CUSTOMER P.O.	VALVE TYPE	SIZE/CLASS	FIGURE NUMBER	
ALTEK Industrial	ST4148	FLOATING BALL VALVE	6"X4"RB 150LB	B2150F32	
MATERIAL	ASTM A216 WCB	MATERIAL ORIGIN	P.R.C.		
HEAT TREATMENT					
HEAT TREATMENT	TEMP. °C	TIME @ TEMP. °C (HR)	FURNACE	COOLING PROCESS	REMARK
Normalize	920	1h/25mm, ≥2h	Gas	Air cooling to room temp.	

**CHEMICAL AND MECHANICAL TEST REPORT**  
Have been tested good according to the material specification and purchase order requirements

STD	CHEMICAL COMPOSITION % (≤)													
	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Bal.	AL	N	CE
	0.300	1.000	0.035	0.035	0.600	0.300	0.500	0.500	0.200	0.030	1.000	-	-	0.430
HEAT NO.	MECHANICAL PROPERTIES (≥)													
	T.S. MPa	Y.S. MPa	EL. (%)	R.A. (%)	HARD (HB)(≤)	IMPACT TEST (-°C) J								
	485-655	250	22	35	-	-								
L4456	0.200	0.940	0.019	0.011	0.431	0.022	0.022	0.043	0.006	0.004	0.097	-	-	0.370
	502	298	32	52	152	-	-	-						
L4496	0.186	0.940	0.020	0.012	0.440	0.019	0.018	0.046	0.004	0.003	0.090	-	-	0.356
	510	320	30	52	155	-	-	-						
L6673	0.219	0.930	0.022	0.014	0.463	0.028	0.019	0.047	0.005	0.004	0.103	-	-	0.388
	510	265	30	55	153	-	-	-						
L6663	0.197	0.960	0.025	0.013	0.454	0.029	0.018	0.038	0.004	0.003	0.092	-	-	0.369
	510	265	26	52	153	-	-	-						
L6691	0.201	0.950	0.021	0.013	0.434	0.028	0.023	0.057	0.006	0.003	0.117	-	-	0.376
	515	325	28	55	156	-	-	-						
L6697	0.221	0.977	0.023	0.014	0.447	0.034	0.022	0.060	0.005	0.003	0.124	-	-	0.401
	520	335	33	51	156	-	-	-						
L6831	0.226	0.964	0.023	0.015	0.421	0.034	0.021	0.047	0.005	0.003	0.110	-	-	0.401
	530	330	31	51	159	-	-	-						
L6835	0.208	0.934	0.021	0.014	0.423	0.032	0.026	0.193	0.009	0.004	0.264	-	-	0.409
	510	320	34	60	153	-	-	-						
L7618	0.220	0.950	0.023	0.015	0.435	0.029	0.031	0.083	0.006	0.003	0.152	-	-	0.401
	525	314	32	60	145	-	-	-						
L7829	0.203	0.960	0.022	0.016	0.434	0.031	0.022	0.042	0.005	0.003	0.103	-	-	0.377
	517	331	27	65	150	-	-	-						
L7836	0.209	0.930	0.021	0.015	0.435	0.032	0.021	0.049	0.005	0.003	0.110	-	-	0.379
	525	338	35	59	147	-	-	-						

We hereby certify that the material was manufactured, sampled, tested and inspected in accordance with the applicable material specifications and other requirements designated in the purchase order. The information contained in this report is true and correct to the best of our knowledge.

WITNESSED BY: *DHV Industries, Inc*  
 Terry Gonsman  
 Quality Assurance Manager  
 3451 Pegasus Drive  
 Bakersfield, CA 93308, U.S.A

This certificate is in compliance with EN 10204 3.1.



DHV VALVE GROUP

# MATERIAL TEST REPORT MILL CERTIFICATE

ISO 9001:2015, API Q1: 9<sup>TH</sup> ED

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<b>CUSTOMER</b>	<b>CUSTOMER P.O.</b>	<b>VALVE TYPE</b>	<b>SIZE/CLASS</b>	<b>FIGURE NUMBER</b>	
ALTEK Industrial	ST4148	FLOATING BALL VALVE	6"X4"RB 150LB	B2150F32	
<b>MATERIAL</b>	ASTM A216 WCB	<b>MATERIAL ORIGIN</b>	P.R.C.		
<b>HEAT TREATMENT</b>					
<b>HEAT TREATMENT</b>	<b>TEMP. °C</b>	<b>TIME @ TEMP. °C (HR)</b>	<b>FURNACE</b>	<b>COOLING PROCESS</b>	<b>REMARK</b>
Normalize	920	1h/25mm, ≥2h	Gas	Air cooling to room temp.	

**CHEMICAL AND MECHANICAL TEST REPORT**  
Have been tested good according to the material specification and purchase order requirements

STD	CHEMICAL COMPOSITION % ( ≤ )													
	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	V	Bal.	AL	N	CE
	0.300	1.000	0.035	0.035	0.600	0.300	0.500	0.500	0.200	0.030	1.000	-	-	0.430
HEAT NO.	MECHANICAL PROPERTIES ( ≥ )													
	T.S. MPa	Y.S. MPa	EL. (%)	R.A. (%)	HARD (HB)( ≤ )	IMPACT TEST (-°C) J								
	485-655	250	22	35	-	-								
L8243	0.206	0.930	0.021	0.015	0.467	0.035	0.017	0.053	0.006	0.002	0.113	-	-	0.377
	521	322	29	61	146	-	-	-						
L8250	0.186	0.930	0.020	0.015	0.468	0.024	0.019	0.074	0.005	0.002	0.124	-	-	0.360
	521	318	33	61	149	-	-	-						
L8257	0.215	0.940	0.020	0.015	0.461	0.028	0.022	0.084	0.015	0.003	0.152	-	-	0.395
	518	300	30	59	148	-	-	-						
L8264	0.212	0.980	0.021	0.016	0.538	0.026	0.019	0.056	0.006	0.003	0.110	-	-	0.391
	537	348	30	61	155	-	-	-						
L8273	0.206	0.970	0.020	0.015	0.468	0.031	0.018	0.050	0.008	0.003	0.110	-	-	0.383
	511	318	27	57	152	-	-	-						
L8277	0.197	0.970	0.021	0.015	0.454	0.031	0.020	0.068	0.010	0.003	0.132	-	-	0.378
	514	317	34	59	146	-	-	-						
L8279	0.221	0.990	0.021	0.015	0.483	0.026	0.016	0.039	0.005	0.003	0.089	-	-	0.398
	523	321	38	53	152	-	-	-						
L8292	0.196	0.950	0.021	0.015	0.456	0.029	0.019	0.062	0.008	0.002	0.120	-	-	0.372
	525	299	32	60	146	-	-	-						
L8295	0.199	0.990	0.021	0.016	0.459	0.024	0.017	0.045	0.006	0.003	0.095	-	-	0.378
	605	387	32	37	149	-	-	-						
L8308	0.204	0.930	0.020	0.014	0.461	0.028	0.016	0.033	0.005	0.002	0.084	-	-	0.370
	527	334	33	55	150	-	-	-						
L8506	0.208	0.940	0.023	0.016	0.462	0.034	0.019	0.036	0.005	0.003	0.097	-	-	0.377
	516	280	30	43	150	-	-	-						
L8536	0.200	0.940	0.024	0.016	0.467	0.044	0.020	0.049	0.004	0.003	0.120	-	-	0.372
	524	338	36	66	149	-	-	-						

We hereby certify that the material was manufactured, sampled, tested and inspected in accordance with the applicable material specifications and other requirements designated in the purchase order. The information contained in this report is true and correct to the best of our knowledge.

WITNESSED BY:

**DHV Industries, Inc.**  
3451 Pegasus Drive  
Bakersfield, CA 93308. U.S.A

QUALITY ASSURANCE MANAGER:  
**Terry Gonsman**  
Quality Assurance Manager

This certificate is in compliance with EN 10204 3.1.





